



# Sustenance engineering service by HCL

HCL has co-created 170+ Medical and IVD devices. 85% of the resources work in sustaining legacy products for 9/10 Medical Device firms. Leverage our expertise in product feature changes, component engineering, product lifecycle engineering and adverse event management, to increase product life and revenue with higher customer retention.

# **Change Request Implementation**

# **HCL's Commercial Product Engineering Capability**

#### **Design Change Management**

**ECN / DCN Handling** 

**Documentation** 

PLM / PDM Support

Design to Cost (DTC)	Regulatory and Compliance	Adverse Event Management	Component Engineering	Product Lifecycle Engineering	Product feature changes	
Tear Down Analysis     Benchmarking     Cost Modeling and Should Costing     Functional Analysis     Cost to Function Analysis     Feature Enhancements Test Automation     Remodel server infrastructure     Improve preventive maintenance in software     Enable Data analytics to reduce field visits by service person and device downtime	DHF Remediation     Product Recertifications     Product Localizations     New Regulation Adherence     Enable Cybersecurity     Software updates for new Regulation adherence     SW enhancement     62304 compliance for alarm standards	<ul> <li>Field failure analysis &amp; CAPA</li> <li>Design Analysis</li> <li>Design Support</li> <li>Documentation</li> <li>Test Method Development and Validation</li> <li>Defect Fixes / Bug Fixes - (L2/L3 support for issue analysis)</li> </ul>	Technology changes  PCN / EOL review and support  Raw Material Changes  Tin Whisker Study & Mitigation in Component Level  Identification of Alternate Components / Vendors  Performance Improvement  Code refactoring	<ul> <li>Manufacturing Issue resolution</li> <li>DFM Study</li> <li>Engineering Change Management</li> <li>Root Cause Analysis</li> <li>Risk Management</li> <li>Reliability Engineering</li> <li>Manufacturing test Software</li> <li>EOL programming</li> <li>IQ/OQ/PQ</li> <li>SW porting / Migration</li> <li>DevOps Implementation Support - TFS, GIT</li> </ul>	Feature Enhancements GUI Localization (multilingual support) Field issues management for Software Enable connectivity Software Change Support for Electrical Obsolescence Impact Analysis - UI Changes	Change Request Implementation

#### **Program Management**

**Risk Management** 

**Communication Management** 

**Stakeholder Management** 

**Knowledge Management** 

## **Owning Sustenance Engineering - Why HCL?**

#### **HCL Enablers**



#### **Functional Expertise**

 Cross leverage experience across carrying similar projects across multiple industries



#### Frameworks & Accelerators

 Proprietary modular, scalable, and highly customizable framework for verification and testing



#### **Complete Ownership of Sustenance**

 Demonstrable experience in ownership of product lines for leading MD customers



# Resources with Knowledge of "Client" Processes

 Skilled Resources with Medical Device, Client Product & Process knowledge



#### **HCL's Centers of Excellence (CoE)**

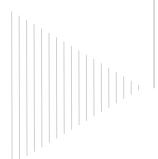
 Leverage HCL's CoEs in H/W, RF, Mech., Regulatory etc. for best practices and faster implementation



#### Infrastructure

 Significant investment in in-house engineering labs, and tools





#### Value Delivered to "Client"



#### **Predictability of Results**

 Prior knowledge of expected business results and related cost. Monitor performance through SLAs



#### Focus on Innovation

 "Client" frees bandwidth for their engineers. Engage them in more innovative & critical projects



#### Improved Knowledge Management

 Leverage HCL's pool of resources dedicated for "client" across multiple OpCos



#### Bring Flexibility

 HCL owns the responsibility for quick ramp-up/down with minimal impact on project & knowledge



#### **Better Risk Mitigation**

 Attrition, timeline, effort, outcome related risks are transferred from "client" to HCL



#### Lower Total Cost of Ownership for "client"

 Cost advantage for "client". Utilize HCL's onsite-offshore model to provide YoY benefits in cost



#### De-risk Transition with Proven Approach

 Track progress of sustenance ownership across phases of transition with proven metric systems & SLAs

### **HCL's Sustenance Engineering Credentials**

#### **Overall Experience**

- 15+ years of after market support expertise
- 8+ leading Medical Devices OEM's extensively supported for sustenance
- 3000+ resources dedicated for Medical Devices Sustenance
- Over 85% of HCL Medical Devices Revenue from Sustenance

## **Experience with Cross Functional Teams**

- Demonstrable experience of working across Product Development, QRC and Operations teams
- Mechanical Center of Excellence
- Regulatory and Clinical Center of Excellence
- Hi-SCORE VAVE, Cost Modelling, FEA
- STRIDE Strategic Research, Innovation and Design for Experience
- VLSI
- Product Testing Services (PTS)

#### **Device Classification**

• Class I, II & III



#### **Solutions and Frameworks**

- ATLAS, iSE, eDAT, TAF - to accelerate the change implementation, automation
- CARE Platform Connected Assets in Regulated Environment

#### **Device Categories**

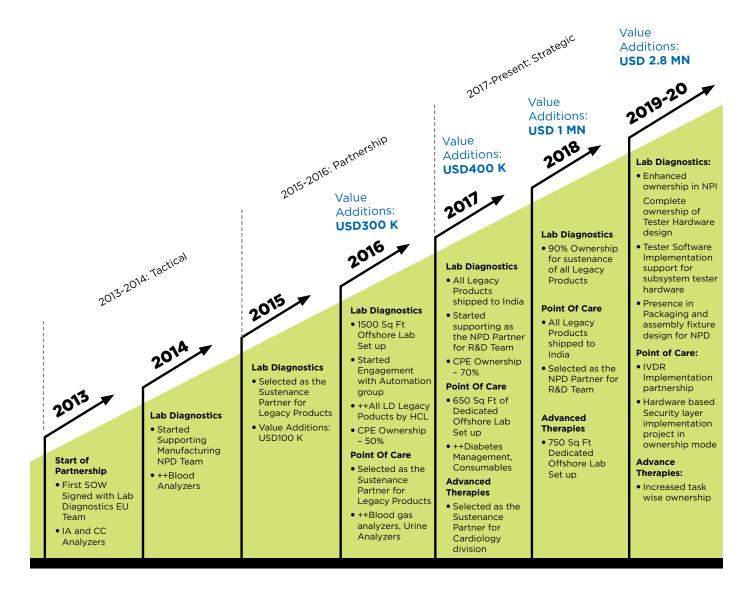
Domain experts across the following therapeutic areas:

- Capital Equipment
- Diagnostic Devices
- Implantable Devices
- Remote Patient Monitoring Systems
- Consumables and Reagents

#### Product Management Areas

- Patients Safety and Quality Improvement
- Regulatory and Compliance
- Cost Improvement Programs
- Operations support

# HCL's Sustenance journey with a leading European based MedTech company



# Sustenance Engagement with LD division of a leading European based MedTech company



#### **Challenges**

Customer's LD division had a very urgent need to complete RoHS compliance for one of their complex integrated chemistry products and was looking for a strategic partner who has extensive product sustenance experience to take up sustenance ownership of legacy **medical devices** to enable Customer's workforce to focus on next generation product.



#### **HCL Solution**

HCL did excellent job in the pilot project by taking complete ownership of part **RoHS compliance**. This was done with offshore onsite model of well trained resource and brilliant project planning to handle multiple activities in parallel to meet the aggressive schedule target. The customer's was able to get the RoHS compliance on time though this project started just few months before the deadline for compliance.

By seeing the good performance of pilot project, Customer's approached HCL for its legacy product sustenance program. HCL prepared a detailed, step by step strategy to transfer the complete sustenance ownership to HCL over a period of 5 years.

HCL established lab infrastructure, secured Customer's Offshore development center, Customer's network connectivity infrastructure inside ODC at HCL India premises. An extensive product training plan including product service training, step by step Knowledge transfer plan with competency maturity model mapping to customer's competency levels helped to expedite the work transfer from customer'sto HCL. Within the duration of 3 years, HCL could own 85% of sustenance engineering activities successfully and can handle all critical verification activities at HCL India Lab for all legacy LD instruments. HCL could complete more than 800 engineering changes successfully and can provide solutions for part obsolescence, CAPA activities, manufacturing & service issue, risk remediation, part cost reduction, field complaints, complex design changes, regulatory and labeling related changes.



#### Value Delivered

- Successful completion of RoHS compliance project on time which enabled customer's to continue their one of the important LD products sales at EU & US
- 800+ engineering changes
- USD 500,000 worth value delivered by process cost reduction and product cost reduction projects
- Around USD 1 Million annually cost saved due to HCL's offshore onsite model of business
- The customer could move all their engineering expert team to the new product development activities relieving them from legacy sustenance activities

## **CASE STUDY:**

# One of the Top 10 MedDevice Manufacturers

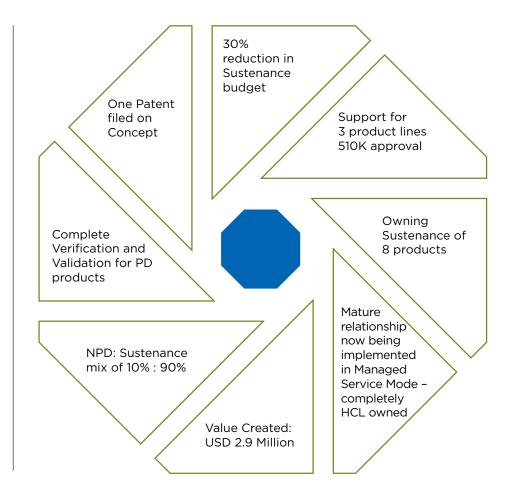
A healthcare company with primary focus on products to treat hemophilia, kidney disease, immune disorders and other chronic and acute medical conditions

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Years Relationship

800+
HCL Engineers



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